

TIMK 8497U1

Amendment Dated July 27, 2005  
Reply to Office Action of May 4, 2005.

WHAT I CLAIM IS:

1. (Currently Amended) A wedge loading mechanism for a planetary traction drive comprising:

a roller positioned between and in frictional contact with two raceways that form a convergent wedge such as to communicate motion between the two raceways; [1,1]

wherein the roller includes a flexible mounting that generates having a preselected stiffness ratio  $K_s/K_R$ ; ~~a difference between an effective supporting stiffness  $K_s$  of the roller and an effective contact stiffness  $K_R$  at a contact point A where the roller contacts at one of the two raceways and at a contact point B where the roller contacts the other of the two raceways.~~

wherein the wedge loading mechanism can be operated under any small wedge angle  $\delta$  while the traction drive operates at or close to the maximum available friction coefficient  $\mu$  as characterized by:

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right)$$

2. (Previously presented) The wedge loading mechanism of Claim 1, the roller comprising a loading roller ring and wherein the flexible mounting comprises a supporting shaft, an elastic insert, and a bearing.

3. (Previously presented) The wedge loading mechanism of Claim 2 where, as the loading roller ring is driven by friction forces  $F$  at contact points  $A$  and  $B$  into a

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**converged wedge between the two raceways, a normal contact force  $N$  and a supporting force  $F_0$  are characterized by:**

$$F_0 = K_s \cdot I$$

$$N = K_R \cdot I \sin \frac{\delta^*}{2} = K_R \int_0^I \sin \frac{\delta}{2} dI$$

**where  $I$  is the distance that the center of loading roller ring moves within the converged wedge in response to the friction forces at contact points  $A$  and  $B$ , and  $\delta$  is the wedge angle between the two raceways measured at the contact points.**

**4. (Original) The wedge loading mechanism of Claim 3 where an operating friction coefficient at a contact is  $\mu_0$  and a supporting force under static equilibrium conditions is characterized by:**

$$\frac{F_0}{2N} = \mu_0 \cdot \cos \frac{\delta}{2} - \sin \frac{\delta}{2}$$

**5. (Original) The wedge loading mechanism of Claim 4 wherein under static equilibrium conditions an effective stiffness ratio between  $K_s$  and  $K_R$  as characterized by:**

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right)$$

**where  $\mu$  is the maximum available friction coefficient at the contacts.**

**6. (Currently amended) The wedge loading mechanism of Claim 5 where in the situation where the stiffness ratio has a negative value, there is a direction change**

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in the force  $F_0$  indicating the supporting shaft is pushing the loading roller ring being pushed into the converged wedge.

7. (Cancelled)

8. (Currently amended) A wedge loading mechanism for a planetary traction drive comprising:

~~\_\_\_\_\_ a planetary roller positioned between and in frictional contact with an outer ring member and a sun roller member of the planetary traction drive such as to communicate rotational motion between the outer ring member and the sun roller member, wherein the planetary roller includes a means for flexibly mounting a support shaft within the planetary roller onto a fixed support shaft such that said means biases a center of the planetary roller towards a center of the support shaft, thereby pushing and pulling the planetary roller into and out of a convergent wedge so that the wedge loading mechanism can be operated under any small wedge angle  $\delta$  while the traction drive operates at or close to the maximum available friction coefficient  $\mu$ , generates an effective supporting stiffness  $K_s$  of the planetary roller and an effective contact stiffness  $K_R$  at a contact point A where the planetary roller contacts the sun roller member and at a contact point B where the planetary roller contacts the outer ring member, wherein a chosen ratio of  $K_s$  to  $K_R$  results in a more efficient transmission of power and torque between the two raceways than other stiffness ratios of  $K_s$  to  $K_R$ .~~

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9. (Currently amended) The wedge loading mechanism of Claim 8 wherein said means for flexibly mounting a support shaft within the planetary roller onto fixed a support shaft comprises an elastic insert and a bearing, wherein the supporting shaft is located within the elastic insert and the elastic insert is located within the bearing.

10. (Currently amended) A method of transmitting rotational motion and torque within a traction drive device comprising the steps of:

manufacturing providing a flexibly mounted wedge loading mechanism having a flexibly mounted supporting shaft having a predetermined stiffness ratio  $K_s/K_R$  that is a function of a wedge angle  $\delta$  for different operating friction coefficients  $\mu_0$ , characterized by:

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right);$$

installing the wedge loading mechanism into a the traction device, the traction drive having a sun roller member into within an outer ring member such that the sun roller member is eccentric to the outer ring member and a circumferential wedge gap is formed between the sun roller member and the outer ring member and the wedge loading mechanism is located within the wedge gap;

installing a planetary roller member into the wedge gap such that the planetary roller member is between and in contact with the sun roller member and the outer ring member; and

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wedging the wedge loading mechanism between the outer ring member and the sun roller member by rotation of at least one of either the sun roller member or the outer ring member such that rotation and torque is transmitted from the outer ring member and the sun roller member.

11. (New) A wedge loading mechanism for a planetary traction drive comprising:

a roller positioned between and in frictional contact with two raceways that form a convergent wedge such as to communicate motion between the two raceways, wherein the roller includes a flexible mounting with a predetermined travel range that limits the operating friction coefficient  $\mu_0$  at or close to a maximum available friction coefficient  $\mu$ .

12. (New) The wedge loading mechanism of claim 11, the flexible mounting has a preselected stiffness ratio  $K_s/K_R$  characterized by:

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right)$$

13. (New) A wedge loading mechanism for a planetary traction drive comprising:

a roller positioned between and in frictional contact with two raceways that form a convergent wedge such as to communicate motion between the two raceways, wherein the roller includes a flexible mounting capable of pushing and pulling the roller into and out of the convergent wedge so that the wedge loading mechanism can be operated

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under any small wedge angle  $\delta$  while the traction drive operates at or close to the maximum available friction coefficient  $\mu$ .

14. (New) The wedge loading mechanism of claim 13, the flexible mounting has a preselected stiffness ratio  $K_s/K_R$  characterized by:

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right)$$

15. (New) The wedge loading mechanism of claim 13, wherein the roller includes a flexible mounting with a predetermined travel range that limits the operating friction coefficient  $\mu_0$  at or close to a maximum available friction coefficient  $\mu$ .

16. (New) A wedge loading mechanism for a planetary traction drive comprising:

a roller positioned between and in frictional contact with two raceways that form a convergent wedge to communicate motion between the two raceways, wherein the roller includes a flexible mounting that biases a center of the roller to a center of a fixed support shaft, thereby pushing and pulling the roller into and out of the convergent wedge so that the wedge loading mechanism can be operated under any small wedge angle  $\delta$  while the traction drive operates at or close to the maximum available friction coefficient  $\mu$ .

17. (New) The wedge loading mechanism of claim 16, the flexible mounting has a preselected stiffness ratio  $K_s/K_R$  characterized by:

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$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right)$$

18. (New) The wedge loading mechanism of claim 16, wherein the roller includes a flexible mounting with a predetermined travel range that limits the operating friction coefficient  $\mu_0$  at or close to a maximum available friction coefficient  $\mu$ .

19. (New) A method of transmitting rotational motion and torque within a traction drive device having an outer ring and a sun roller eccentric to the outer ring thereby defining a circumferential wedge gap, the method comprising the steps of:

providing a flexibly mounted wedge loading mechanism having a preselected stiffness ratio wherein the wedge loading mechanism can be operated under any small wedge angle  $\delta$  while the traction drive operates at or close to the maximum available friction coefficient  $\mu$  as characterized by:

$$\frac{K_s}{K_R} = 2 \left( \mu_0 \cos \frac{\delta}{2} - \sin \frac{\delta}{2} \right) \sin \frac{\delta^*}{2} \leq \mu \sin \delta - 2 \sin^2 \left( \frac{\delta}{2} \right); \text{ and}$$

installing wedge loading mechanism into the wedge gap such that the wedge loading mechanism is positioned between and in frictional contact with the outer ring and the sun roller such as to communicate rotational motion between the outer ring and the sun roller.